

All cleaning and maintenance guides provided by Alumatherm must be followed to assure proper functioning of the product.

▶ **Product Warranty**

Free of manufacturing defects for 10 years from date of purchase. Care and maintenance instructions must be followed and documented.

▶ **Hardware & Components**

Free of manufacturing defects that significantly impair operation or usage. Care and maintenance instructions must be followed and documented.

▶ **Insulated Glass Unit**

Free of significant obstruction within the air space (e.g. chips, scratches, fingerprints, moisture and discoloration) for ten (10) years. Care and maintenance instructions must be followed and documented.

▶ **Powder coat & Surface Finish**

Limited to a 10-year warranty. Products that are installed within (3) and (6) miles of an ocean require increased maintenance (see care and maintenance). Care and maintenance instructions must be followed and documented.

▶ **Exclusions**

Products for which Alumatherm has not been paid in full. Labor and any expenses related to replace or repair. Non-factory modifications. Failures caused by structural settlement, vibration, corrosion, localized heat exceeding 150 degrees, acts of nature, product abuse, harmful fumes, vapors or chemicals. Temporary metal bowing from direct heat (thermal twisting), uniform finish fading, finish crazing on lighter anodizing shades. Glass cracks, surface damage, breakage, normal distortion, failure resulting from installation in high moisture areas, failure to order capillary tubes or properly close them, applied film and normal glass deflection. Glass and metal possess natural imperfections and Alumatherm uses a 60" determination distance whereas the Federal Government (ASTM) allows 120".

The foregoing warranty and remedies are exclusive and are made expressly in lieu of all other warranties, expressed or implied, whether in fact or by operation of law statutory or otherwise. Alumatherm neither assumes nor authorizes any other person or entity to assume for it any other liability in connection with the sale, installation or use of the product. In no event will Alumatherm be liable to the purchaser for any damages including but not limited to, any direct, special incidental or consequential damages arising out of or relating to the sale, installation or use of or inability to use the product or any claim by any other party.